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### **GENERAL:**

1. The scope of this document is to provide instruction for the installation and testing of manual valves installed on the exterior underground steam and condensate system.

### **DESIGN GUIDELINES:**

#### **Materials**

- 1. Valves General
  - 1.1. Valve manufacturer is listed for purposes of clarification. Equivalent valves produced by an approved manufacturer may be used.
  - 1.2. Valves shall be as listed below.
- 2. Steam or Condensate Valves
  - 2.1. Gate Valves Threaded:

	PRESSURE		MANUFACTURER'S
SIZE	<u>PSIG</u>	DESCRIPTION	<u>NUMBER</u>
2" and	800	Screwed	Hancock 950 S
under		Forged Steel	Vogt 12111
		OS&Y	
2" and	800	Socket Weld	Hancock 950 W
under		Forged Steel	Vogt SW 12111
		OS&Y	

### 2.2. Gate Valves - Flanged:

PRESSURE			MANUFACTURER'S
SIZE	<u>PSIG</u>	<u>DESCRIPTION</u>	<u>NUMBER</u>
2-1/2"	150 S	Flanged	Crane No. 47XUF
and over		Cast Steel	Stockham 15-OF-U
		OS&Y	Kitz K150 SCL
		Half Stellite	

<b>CONSULTANT</b>	PROCEDURES	& Design	GUIDELINES
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# 2.3 Globe Valves - Threaded:

SIZE	PRESSURE <u>PSIG</u>	DESCRIPTION	MANUFACTURER'S <u>NUMBER</u>
2" and under	800	Screwed Forged Steel OS&Y	Hancock 5500S Vogt 12141
2" and under	800	Socket Weld Forged Steel OS&Y	Hancock 5500W Vogt SW 12141

# 2.4 <u>Check Valves - Threaded:</u>

SIZE	PRESSURE PSIG	DESCRIPTION	MANUFACTURER'S NUMBER
2" and under	Class 300	Screwed Stainless steel Swing check	Powell

# 2.5 <u>Butterfly Valves:</u>

	PRESSUR	E	MANUFACTURER'S
SIZE	_PSIG_	DESCRIPTION	<u>NUMBER</u>
16" and under	150 S	Class 150 lug type	Adams MAK Bray Trilok Velan Torqseal
		ISO face to face	Zwick Tri-Con
		Carbon steel body	
		Stainless steel disk	
		Laminated graphite and	
		stainless steel valve seal	
		Manual gear operator wi	th
		handwheel and open/clo	se

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3. Sump Pump Valves

3.1. Ball Valves - Threaded:

SIZE	PRESSURE PSIG	DESCRIPTION	MANUFACTURER'S <u>NUMBER</u>
2" and under		Screwed	
		P Lead Free Bronze Body	
	600 CWP	Full Port	
		2 PieceApollo 77CLF 140	0-10
		Stainless steel	
		Trim and handle	
		MTFE Seats and Seals	

### Installation

1. Install valves with stems horizontal or extending vertically upward. All valves shall be installed in accessible locations for operation as well as for removal, repair or replacement.

### **Testing**

1. Valve shall be tested for proper operation after installation.

### **Commissioning**

### **REFERENCES**