GENERAL:

- 1. The scope of this document is to provide requirements for low voltage switchgear.
- 2. For these guidelines, Switchgear design is defined as the use of draw out breakers.
- 3. Switchgear design shall be used when high reliability and ease of maintenance of the installation is required for the facility being served and requires approval of the Project Manager.
- 4. See section 26 2116 Electrical Service Entrance for guidelines governing design of building low voltage service entrance.

DESIGN GUIDELINES:

- 1. Switchgear shall be designed, to provide ease of maintenance and testing without service interruption.
- 2. The assembly and location shall allow for future additions and modifications.
- 3. All switchgear shall be located in a dedicated, lockable electrical room.
- 4. Enclosure
 - 4.1. It shall be a vertical free standing rigid metal enclosure with "compartments" used for additions and removal of circuit breakers and other equipment devices.
 - 4.2. Shall be floor mounted with front & rear access with hinged doors.
 - 4.3. Assemblies shall have barriers between all breakers.
 - 4.4. Rear of switchgear shall have barriers between each vertical section.
 - 4.5. Draw out breakers shall have automatic shutters to guard connections when breaker is removed.
 - 4.6. Enclosure shall prevent the entry of a #12 AWG wire.
 - 4.7. Each device shall be capable of being operated without opening any door.
 - 4.8. All trip indications, trip resets and metered values shall be displayed on the front of the assemblies without removal of any covers.
 - 4.9. Assembly temperature ratings
 - 4.9.1. Ambient: -30°C minimum, 40°C maximum
 - 4.9.2. Full load rise of 65°C maximum above ambient.
 - 4.9.3. Full assembly shall achieve rated capabilities without the use of forced air ventilation.
 - 4.10. Infrared inspection windows shall be provided to allow energized inspection of all connections.

5. Electrical

- 5.1. All bus bar (phase, neutral, and ground) shall be 98% conductivity copper.
- 5.2. Copper bus current density shall not exceed 1,000 amperes per square inch.
- 5.3. Main/Source busing shall be fully insulated.
- 5.4. Neutral bus bar shall be fully rated (100% of phase bus bars).
- 5.5. All power and ground lugs shall be compression-type, long-barrel double –hole, copper type lugs.

2021 Q1

- 5.6. Assemblies shall be provided with local instrumentation and control system for automatic and manual operation of the system and for monitoring and control during operation.
- 5.7. Assemblies shall be equipped with appropriate devices for local testing, monitoring and lock-out tag-out.
- 5.8. Each assembly shall include digital metering and local display of voltage, power quality and event logging.
- 5.9. All settable relays or other devices mounted inside the assemblies shall be installed in compartments with a hinged cover.
- 6. Switchgear shall have a minimum of 20% spare capacity for future loads. Spare Capacity is defined as additional continuous load and space for installing future circuit breakers or fused switches within the panel.
- 7. Provide permanently attached nameplate displaying, at a minimum, the name, voltage, phase and supply circuit origin. Label each overcurrent protection device to show the load it supplies. Include permanent one-line diagram mimic bus.
- 8. Main-Tie-Main assemblies shall have interlocks to prevent a condition of all three breakers closed at the same time.